

# COMPONENTS

<b>A</b>	STEEL GROUND ANCHOR	x2	
<b>B</b>	NYLON REAR GROUND ANCHOR	x2	
<b>C</b>	M10 SOCKET DOME SCREW AND HEX DOME NUT - 80mm LONG	x6	
<b>D</b>	M8 DOME HEAD NUT AND HEX SCREW	x4	
<b>E</b>	GROUND PEG	x35	
<b>F</b>	NYLON STANCHION ELBOW	x2	
<b>H</b>	ARROW HEAD NET FIXING with LOCKING PIN	x35	
<b>AK</b>	HEX KEY FOR COMPONENT C	x1	
<b>NET</b>	GOAL NET 21' x 7'	x1	

# POST SECTIONS

Aluminium Sections and Tubes

<b>I</b>	LEFT CROSSBAR SECTION 2380mm LONG	x1	
<b>J</b>	CENTRE CROSSBAR SECTION 2380mm LONG	x1	
<b>K</b>	RIGHT CROSSBAR SECTION 2380mm LONG	x1	
<b>L</b>	UPRIGHT SECTIONS 2118mm LONG	x2	
<b>M</b>	TOP STANCHION TUBE 640mm LONG	x2	
<b>N</b>	BACK STANCHION TUBE 2359mm LONG	x2	

### GOAL POSTS MUST BE ANCHORED AT ALL TIMES

Please note optional guy ropes are available; the guy ropes can be fixed to both sides of the goals to provide extra stability and reduce sideways sway. TEL: 0114 2434200

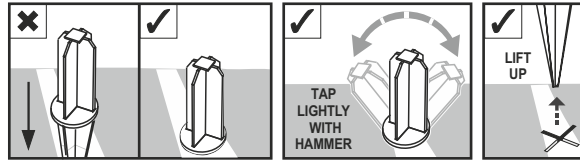
VISIT THE WEB SITE WWW.ITSAGOAL.NET TO REGISTER UK GOALPOST WARRANTY. WORLDWIDE © COPYRIGHT 2016 ITSA GOAL POSTS LTD. ALL RIGHTS RESERVED A REGISTERED DESIGN. WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT. YOUR PRODUCT THEREFORE MAY DIFFER SLIGHTLY TO THOSE ILLUSTRATED. E&OE

## ALUMINIUM PORTABLE

# 21' X 7' GRASS-SURFACE

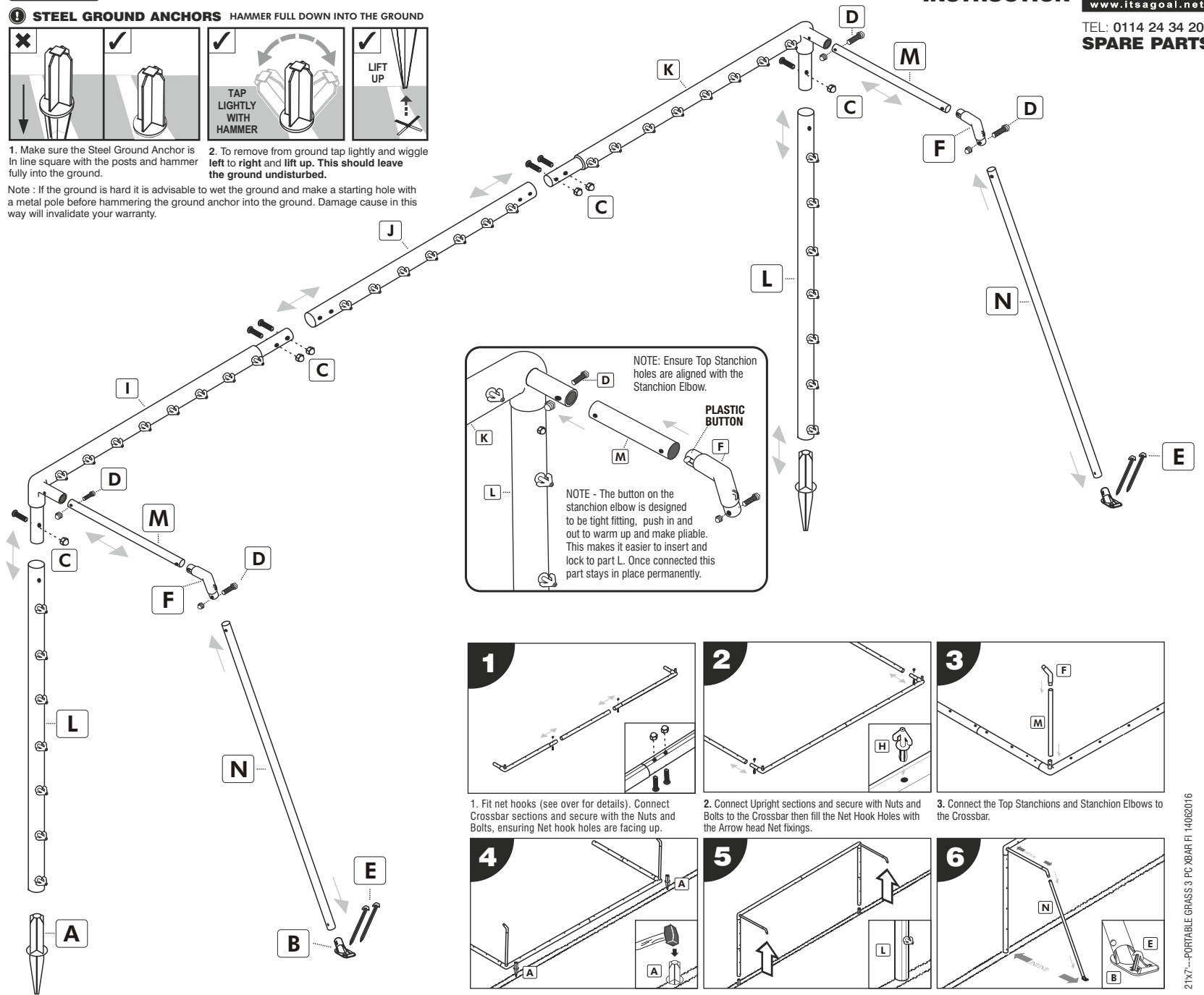
(21' x 7' Grass-Surface) - Three section crossbar.

### STEEL GROUND ANCHORS HAMMER FULL DOWN INTO THE GROUND



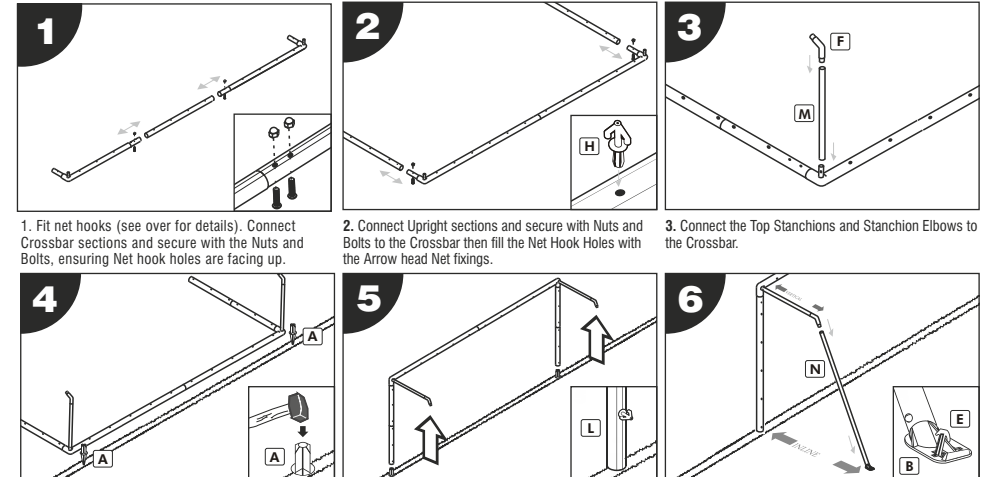
1. Make sure the Steel Ground Anchor is in line square with the posts and hammer fully into the ground.  
2. To remove from ground tap lightly and wiggle left to right and lift up. This should leave the ground undisturbed.

Note : If the ground is hard it is advisable to wet the ground and make a starting hole with a metal pole before hammering the ground anchor into the ground. Damage cause in this way will invalidate your warranty.



NOTE: Ensure Top Stanchion holes are aligned with the Stanchion Elbow.

NOTE - The button on the stanchion elbow is designed to be tight fitting, push in and out to warm up and make pliable. This makes it easier to insert and lock to part L. Once connected this part stays in place permanently.



1. Fit net hooks (see over for details). Connect Crossbar sections and secure with the Nuts and Bolts, ensuring Net hook holes are facing up.

2. Connect Upright sections and secure with Nuts and Bolts to the Crossbar then fill the Net Hook Holes with the Arrow head Net fixings.

3. Connect the Top Stanchions and Stanchion Elbows to the Crossbar.

4. Lay your goal along the goal line (for marking reference) position the Steel Ground Anchors and hammer them into the ground.

5. With another person lift the goal frame and place each upright end onto a Steel Ground Anchor. **DO NOT LIFT THE GOAL FRAME ON YOUR OWN.**

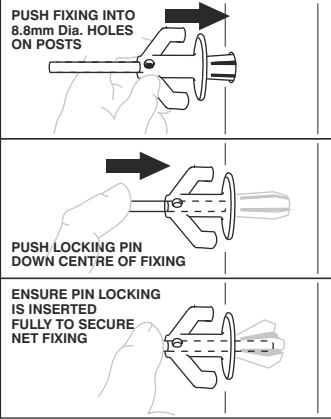
6. Attach the Back Stanchion tubes to the Stanchion Elbows ensuring that they are vertical and in line with the goal frame uprights, then peg the Rear Ground Anchors into place.

# FITTING INSTRUCTION



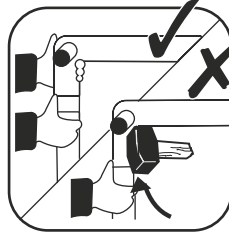
TEL: 0114 24 34 200  
SPARE PARTS

**FITTING THE NET FIXINGS**

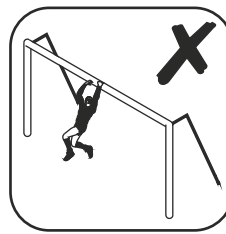


INSERT NET FIXINGS INTO HOLES ON REAR OF GOAL. A LOCKING PIN IS LOCATED ON THE TOP OF THE NET FIXING. **DO NOT THROW THE LOCKING PINS AWAY**

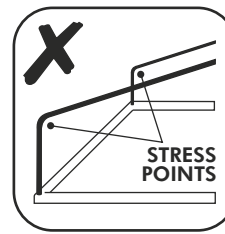
PUSH LOCKING PIN FULLY INTO THE NET FIXING, THIS WILL SECURE IT IN PLACE. **REMOVING THE NET FIXING** THE LOCKING PIN CAN BE PUSHED COMPLETELY THROUGH THE FIXING BY USING A ROD LESS THAN 4MM IN DIAMETER (SUCH AS A BLUNT NAIL). WHEN PUSHED FULLY THROUGH THE PIN WILL DROP INSIDE THE POST AND ALLOW THE FIXING TO BE PULLED OUT. **SAVE THE LOCKING PIN IF FIXINGS ARE TO BE REUSED.**



NEVER STRIKE THE POSTS WITH A HAMMER OR SOLID OBJECT. ALWAYS PRISE APART OR LIGHTLY TAP THE CORNER SECTIONS WITH A RUBBER Mallet. MAKE SURE POSTS AND CORNERS ARE IN LINE DURING ASSEMBLY AND DISASSEMBLY.



**DO NOT SWING ON CROSSBARS** CROSSBARS WILL NOT BE REPLACED WITHIN THE GUARANTEE PERIOD IF BROKEN BY SWINGING OR CLIMBING OR ANY OTHER MISUSE.



NEVER ALLOW THE GOAL TO FALL FORWARDS WHILE THE STANCHIONS ARE FITTED, THIS MAY CAUSE THEM TO BREAK.

WHEN LIFTING OR LOWERING GOAL ENSURE AREA IS CLEAR OF BYSTANDERS TO PREVENT INJURY.

**CARE & MAINTENANCE**

**WE ADVISE ADULT SUPERVISION DURING ASSEMBLY AND USE.**

OBSERVE AND FOLLOW WARNING LABELS ATTACHED TO GOAL. DO NOT USE GOALS WITH ANY DAMAGED OR MISSING COMPONENTS. SPARE PARTS AND REPLACEMENT NETS ARE READILY AVAILABLE. **TELEPHONE OUR GOAL-LINE 0114 243 4200** DAMAGED COMPONENTS REQUESTED UNDER GUARANTEE MUST BE RETURNED FOR INSPECTION. FAILURE TO FOLLOW THE WARNINGS, FITTING INSTRUCTIONS CONTAINED IN THIS DOCUMENT, MAY INVALIDATE YOUR GUARANTEE.

IF NET HOOKS DO NOT STAY IN POSITION WHEN PIN IS INSERTED, THE PIN MAY HAVE BECOME WORN, AS A TEMPORARY MEASURE YOU CAN WRAP TAPE AROUND THE MIDDLE OF THE PIN AND THIS SHOULD HELP TIGHTEN THE PIN INSIDE THE HOOK. HARD GROUND CONDITIONS: TO PREVENT DAMAGE TO GOAL OR ITS COMPONENTS, LOOSEN SOIL WITH A STEEL POLE AND MOISTEN WITH SOME WATER BEFORE INSERTING THE GROUND ANCHOR.

NOTE: WHEN USING A BAG PLEASE PACK THE GOAL SECTIONS CAREFULLY INTO THE BAG. THE COMPONENTS ARE DESIGNED TO FIT INTO THE BAG EFFICIENTLY AND THEREFORE. DO NOT UNDER ANY CIRCUMSTANCE THROW THE COMPONENTS INTO THE BAG AND THEN FORCE THE ZIP TO CLOSE AS THIS WILL BREAK THE ZIP FASTENER. BAG MAINTENANCE - SPONGE BAG DOWN WITH HOT SOAPY WATER. ZIP WILL RUN EASIER IF YOU RUB BOTH SIDES OF THE ZIP TRACK WITH CANDLE WAX

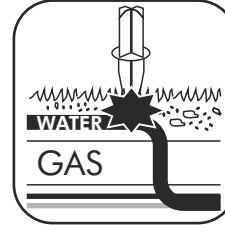
GROUND ANCHORS - NOTE: ALWAYS ENSURE ALIGNMENT OF GROUND SPIKES IS CORRECT TO ALLOW UPRIGHTS TO EASILY SLIDE OVER TOP OF SPIKE. DO NOT USE FRONT GROUND SPIKES IF THEY BECOME MISSHAPEN OR DAMAGED AS THIS COULD CAUSE DAMAGE TO THE BASE OF UPRIGHT.

**CLEANING**

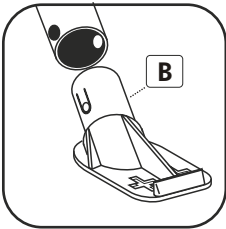
AT THE END OF THE SEASON NETS CAN BE TIED INTO A BUNDLE PUT INTO AN OLD PILLOW CASE, AND TIE SHUT (NOT TO DAMAGE WASHING MACHINE) AND WASHED IN A COOL WASH WITH NORMAL WASHING POWDER. THE GOAL FRAME CAN BE WASHED WITH HOT SOAPY WATER. ANY SCUFF MARKS CAN BE RUBBED OFF WITH A LIGHT ABRASIVE SCOURING PAD.

**WARNING**

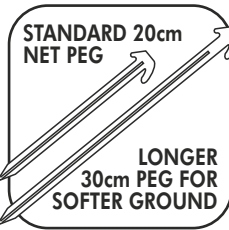
THE GOAL IS DESIGNED FOR ASSOCIATION FOOTBALL (SOCCER) ONLY AND NO OTHER PURPOSE. CHECK ALL FITTINGS ARE FULLY SECURED BEFORE USE AND CHECKED PERIODICALLY. ENSURE THAT THE UPRIGHTS AND BACK STANCHIONS ARE STRAIGHT AND PROPERLY ALIGNED BEFORE FITTING THE NET. WHEN LIFTING OR LOWERING GOAL ENSURE AREA IS CLEAR OF BYSTANDERS TO PREVENT INJURY. IT IS ADVISABLE IN EXTREME WINDY CONDITIONS TO DISMANTLE THE GOAL AND STORE AWAY. WHEN DISMANTLING THE GOAL ENSURE THAT ALL FITTINGS ARE PACKED AWAY AND THAT NOTHING IS LEFT ON THE PLAYING SURFACE. DO NOT USE DAMAGED NETS. NEVER USE GOALS WITHOUT SECURING BOLTS. GOALS MUST NEVER BE LEFT UP OR USED UNLESS THEY ARE PROPERLY FITTED WITH GROUND SPIKES AND ANCHORS WITH NET ATTACHED AND SECURELY PEGGED DOWN. **DO NOT AT ANY TIME USE YOUR GOAL WITHOUT GROUND ANCHORS.** DO NOT CLIMB ON THE NET OR GOAL FRAME. DO NOT DROP ANY HEAVY OBJECTS ON ENDS OF TUBES.



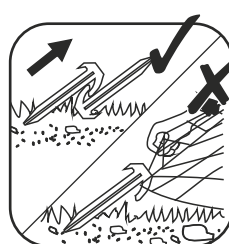
WARNING: CHECK THE POSITION OF ANY UNDERGROUND SERVICES BEFORE USING THE GROUND SPIKES AND PEGS. WE TAKE NO RESPONSIBILITY FOR ANY DAMAGE OR INJURY CAUSED IN THIS MANNER. OUR GROUND ANCHOR SYSTEM IS DESIGNED TO GIVE SLIGHTLY UNDER HEAVY IMPACT TO HELP PREVENT SERIOUS INJURY. TO LOOSEN TAP SIDES OF SPIKE WITH HAMMER BEFORE EXTRACTING. YOU MAY NEED TO INSTALL GROUND SOCKETS FILLED WITH SAND IF USED IN THE SAME POSITION REGULARLY.



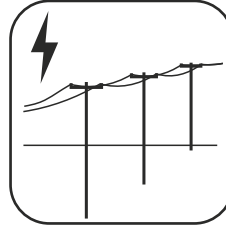
REAR GROUND ANCHORS Once fitted Rear Ground Anchor can stay connected to Back Stanchion Tube for storage.



WARNING: WE RECOMMEND A RISK ASSESSMENT OF SOIL CONDITIONS. EG. FOR SOFT, VERY WET OR SANDY GROUND WE STRONGLY RECOMMEND OUR LONGER 300MM NET PEG IS USED (AVAILABLE SEPARATELY). FREESTANDING GOALS WITH COUNTER BALANCE WEIGHTS MAY BE MORE SUITABLE FOR EXTREME GROUND CONDITIONS.



TO AVOID DAMAGE TO NETS -- DO NOT REMOVE PEGS BY PULLING FROM GROUND WITH BOTTOM OF NET. REMOVE THE PEGS AS SHOWN USING ANOTHER PEG.



WARNING: DO NOT TOUCH OVERHEAD SERVICES WITH GOALPOST SECTIONS. CHECK THE POSITION OF ANY OVERHEAD SERVICES WHEN SETTING UP OR DISMANTLING THE GOALS, EG. POWER LINES, TELEPHONE CABLES ETC.

**STORAGE**

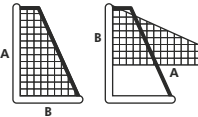
A HANDY 280cm GOAL CARRY BAG TO TRANSPORT AND STORE YOUR PORTABLE GOAL IS AVAILABLE SEPARATELY.

NO LIABILITY IS ACCEPTED WHATSOEVER BY THE COMPANY ITS EMPLOYEES OR AGENTS FOR DAMAGED LOSS OR INJURY CAUSED BY NEGLIGENCE OR MISUSE.

IT IS ADVISABLE IN ANY CONTACT SPORT TO TAKE OUT THE RELEVANT INSURANCES TO COVER AGAINST INJURY BOTH FROM TAKING PART, EQUIPMENT AND OTHER UNFORESEEABLE CIRCUMSTANCES.

**FITTING THE NET**

ATTACH THE NET TO THE GOAL FRAME SQUARE MESH NET IS CUT TO SHAPE SIMPLY THROW OVER THE FRAME AND FIT EACH END ONTO TOP STANCHION BY SECURING ON CORNER NET FIXINGS, THEN ATTACH TO FIXINGS ALONG CROSSBAR, THEN TO UPRIGHTS. NOTE: IF YOUR NET DOES NOT FIT THE FIRST TIME, YOU ARE FITTING IT TO THE GOAL FRAME UPSIDE DOWN I.E. THAT IS TO SAY THE NET FROM THE CROSSBAR TO THE FLOOR (A) IS LONGER THAN THE LENGTH OF THE NET TO THE BOTTOM OF THE UPRIGHT.(B) NOTE: IF YOU SETTING YOUR GOAL(S) UP REGULARLY THEN IT IS A GOOD IDEA TO ATTACH SOME TAPE TO THE NET SO YOU CAN EASILY IDENTIFY THE TOP CORNERS. WE RECOMMEND THAT ONLY NETS WITH 100MM X 100MM MESH BE USED WITH CHILDREN TO COVER HEAD ENTRAPMENT REGULATIONS 120MM X 120MM MESH IS ACCEPTABLE FOR USE BY ADULTS.



**Installation to European Standards BS EN748**

**OPTIONAL EXTRA GROUND SOCKET**

When the goal is anchored in the same position regularly the ground may become worn. It is possible to concrete ground sockets in position. Concrete the sockets in position following separate ground socket instructions. Pour sand and clay inside the socket. The front ground anchor can be inserted into the clay/sand within the ground socket.

1 Ground Anchor 2 Sport Surface 3 Concrete Block 4 Ground Socket 5 Drainage Hole

NOTE: A spacer can be put inside sockets to lift the goal if it is too low or lopsided.

METAL FRONT GROUND ANCHOR, SOCKET WITH FRONT GROUND SOCKET CAP, SAND & CLAY INSIDE SOCKET, CONCRETE, FRONT GROUND SOCKET CAPS (2), PLASTIC FRONT GROUND SOCKET (2)